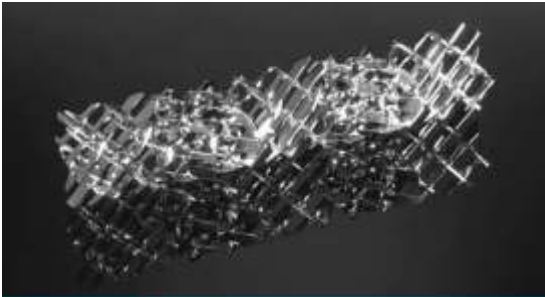
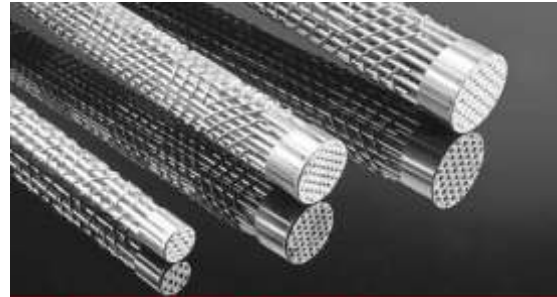


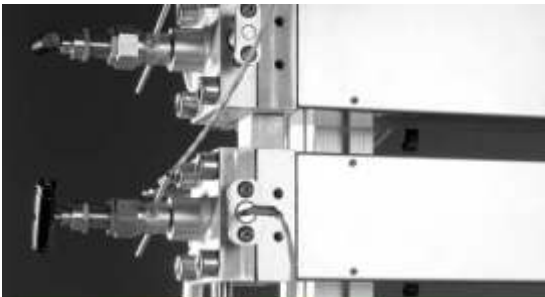
In-line Reaction Technology



Static Mixing



Mixing / Heat Transfer



In-line Reaction Technology



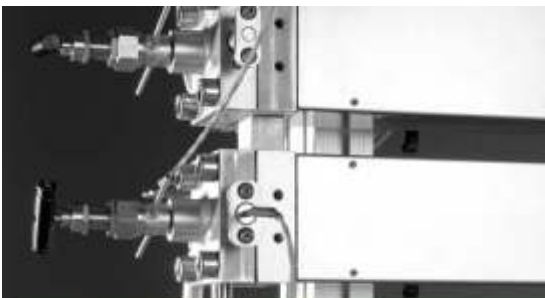
Systems



contiplantPILOT
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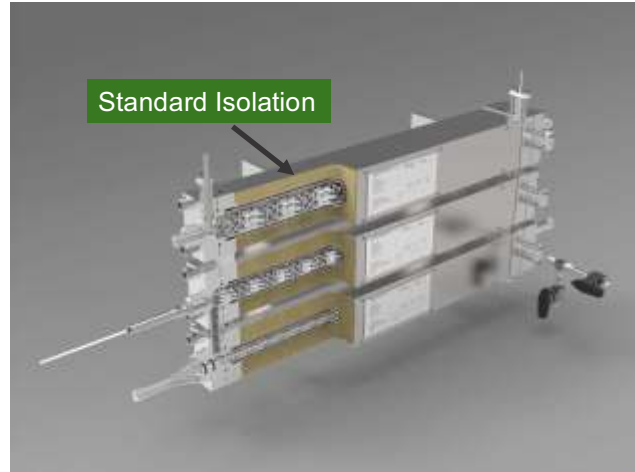
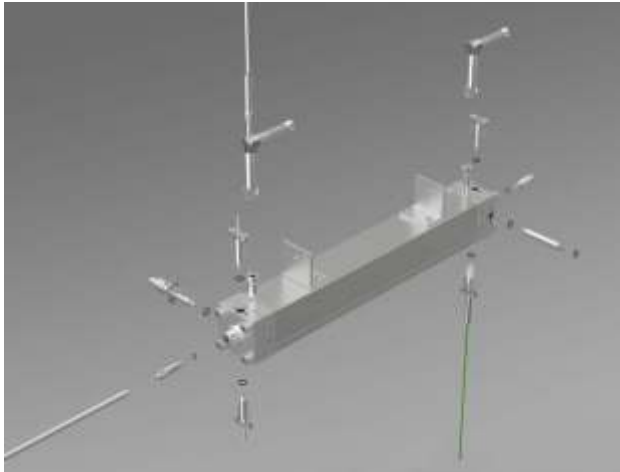
In-line Reaction Technology



contiplantMODULE
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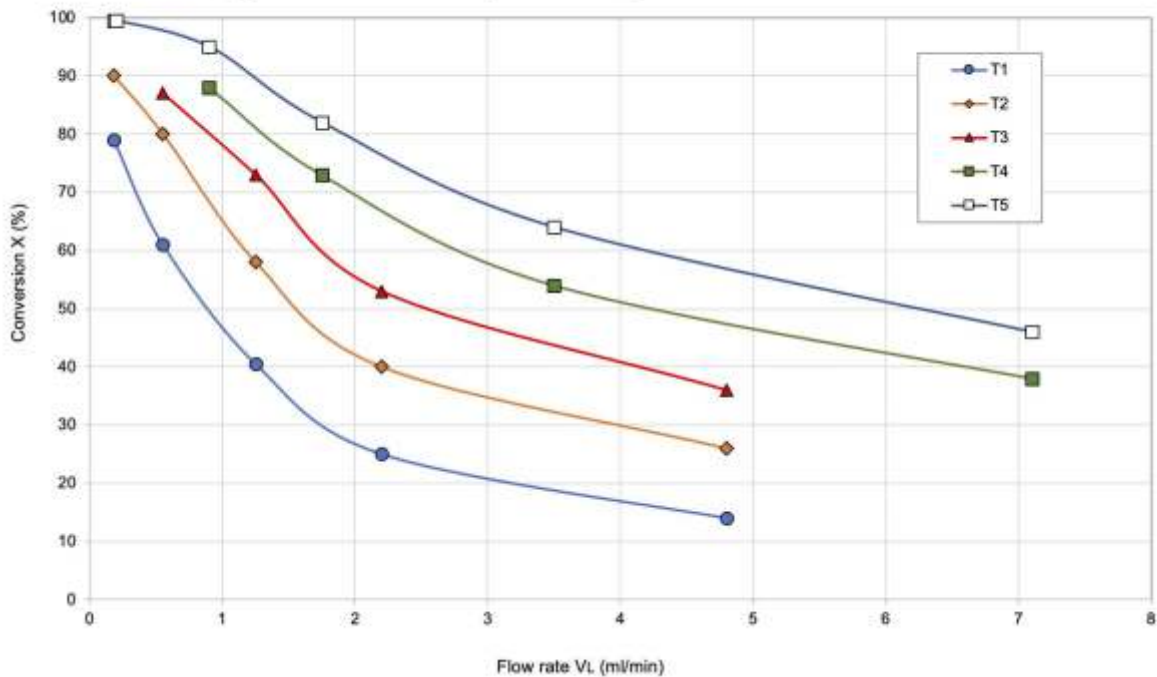


Contiplant Plug and Play System



How to scale a continuous hydrogenation?

Typical data for Scale-up in a ContiplantLAB DN20 Reactor



With these data a hydrodynamic scaling is possible, if the liquid holdup is known at operating conditions.

USE OF SUITABLE DOSING TECHNOLOGY:

Fluitec Dosing System Type DKPC10
Flow rate: 1 to 10 ml min⁻¹

Fluitec Dosing System Type DKPC40
Flow rate: 5 to 40 ml min⁻¹

Material: Stainless steel 316L
Viscosity range: 0.3 to 10mPas

Nominal pressure: PN400
Operating temperature: 20°C to 60°C
Operating pressure: max. 150 bar
(max. pressure 100 bar secured)

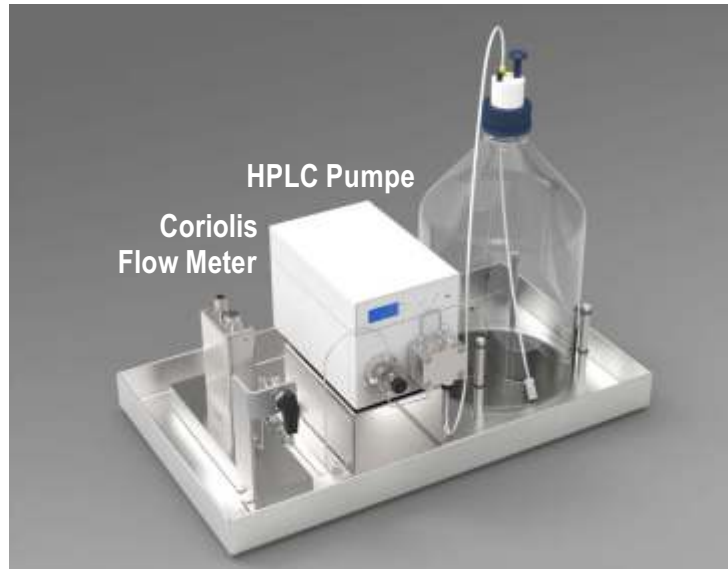
USE OF SUITABLE DOSING TECHNOLOGY:

Fluitec Dosing System Type DKPC40

Flow rate:
Article-No. (40 ml/min): 62139
Article-No. (40 ml/min): 62264
Material : Stainless steel 316L
option Hastelloy

Nominal pressure: PN100
Permissible temperature:-15 to 250°C
Permissible pressure: 1 to 60 bar

Viscosity range: 0.3 to 10mPas
Operating temperature: 20°C to 60°C
Operating pressure: max. 150 bar
(max. pressure 100 bar secured)



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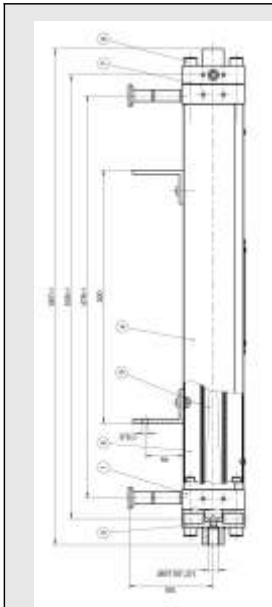
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A scalable Contiplant LAB Reactor

USE OF SUITABLE DOSING TECHNOLOGY:

Nominal pressure : Pn100
 Permissible temperature: -15 to 250°C
 Permissible pressure : 1 to 60 bar
 Material : Stainless steel 316L
 or Hastelloy C-276 / C22
 Gaskets : Viton or FFPM-250

Options for the packed bed
 Al₂O₃ precise spheres
 Static mixers



ContiplantLAB Reaktor (316L / 316 Ti):

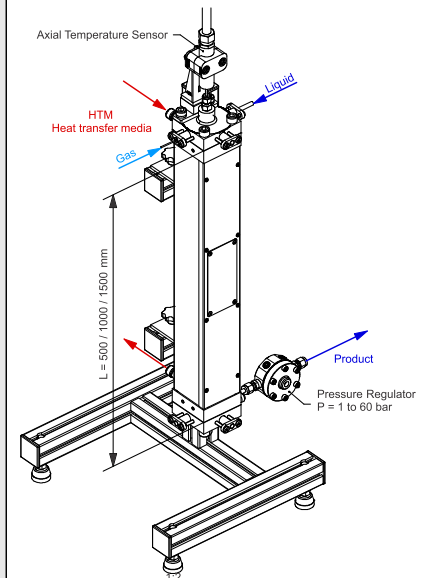
- Reactor DN 20
- Al₂O₃ precise spheres; $\phi = 1$ mm
- Length l (Z) 525 mm (standard, option: 1000, 1500 mm)

Operating conditions:

- Superficial gas velocity w_g : $< 0.3 \text{ ms}^{-1}$
- Superficial liquid mass velocity L: $0.42 - 4.1 \text{ kg m}^{-2} \text{ s}^{-1}$
- Superficial liquid velocity w_L : $< 0.005 \text{ ms}^{-1}$
- Superficial gas mass velocity G: $0.0066 - 4 \text{ kg m}^{-2} \text{ s}^{-1}$
- Reactor pressure P_R : 1- 60bara
- Temperature T: -15 °C to 250°C (300°C)

High Performance Milli Reactor

contiplantLAB Reaktor



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Reaction Calorimeter

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Thermodynamic properties, such as the specific heat of reaction (Q_r) are required for the design of a chemical process and are a prerequisite for high product qualities and a high safety of the plant. In P. Filipponi/B. Guélat *et al.* [1] it was shown that the Q_r determined in batch-like heat flow calorimeters (HFC) can differ greatly from the actual Q_r in the tubular reactor. For this reason, it makes sense to determine the specific heat of reaction directly in the selected reaction system, on a smaller and controlled scale.

